

Spare Parts - 230V PLUS, PLUS II, FORCE & IMPACT Drives

Level	Catalog Number	Description	T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone / (CB) = Common Bus No Designator = Applies to all drives X = not applicable
no 'Level' rating for these items		Series C Conversion Kit (includes Gate Drive PCB, Inductor and Precharge SCR)	
	1336-CONV-SP11A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 7.5 HP	
	1336-CONV-SP12A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 10 HP	
	1336-CONV-SP13A	Series A or B to C Upgrade Kit, 1336STEF, 230V, 15 HP	
		Bus Fuse Upgrade Kit - D Frame (includes higher amperage bus fuse and fuse adapter)	
	1336-CONV-SP15A	Bus Fuse and Busbar Upgrade Kits, STEF, 250A, 230V, 40 HP	
	1336-CONV-SP16A	Bus Fuse and Busbar Upgrade Kits, STEF, 300A, 230V, 50 HP	
	1336-CONV-SP17A	Bus Fuse and Busbar Upgrade Kits, STEF, 350A, 230V, 60 HP	
		Plus to PlusII Upgrade Kit	
	1336F-UPGRA11	Main Control Bd, HAS2, and decal, A Frames, Latest FRN	
1336F-UPGRB11	Main Control Bd, HAS2, and decal, Frames B-G, Latest FRN		
Le		Main Control PCBs T.G. Symbol -> MAIN CTL	
	1336E-MCB-4UPGRD	PROM, Language and CP, Firmware 4.03	
	1336E-MC1-SP23A	PCB, Main Control 1336E, 2.03 Firmware, Frames A1-A4	
	1336E-MC2-SP23A	PCB, Main Control 1336E, 2.03 Firmware, Frames B-H	
	1336E-MC1-SP31B	PCB, Main Control 1336E, w/ English LM, V3.01, Frames A1-A4	
	1336E-MC2-SP31B	PCB, Main Control 1336E, w/ English LM, V3.01, Frames B-H	
	1336E-MC1-SP43A	PCB, Main Control 1336E, w/ English LM, V4.03, Frames A1-A4	
	1336E-MC2-SP43A	PCB, Main Control 1336E, w/ English LM, V4.03, Frames B-H	
	1336S-MCB-SP2B	PCB, MAIN CONTROL 1336S,A FRAME/WITH LM	
	1336S-MCB-SP1B	PCB,MAIN CONTROL 1336S,B-H FRAME	
	1336F-MCB-SP1M	PCB, Main Control 1336F, Frames B-G, Latest FRN, Supersedes 1336F-MCB-SP1A-L	
	1336F-MCB-SP2M	PCB, Main Control 1336F, A Frames, Latest FRN, Supersedes 1336F-MCB-SP2A-L	

Quantity of Kits Required per Drive												
A	Frame B			Frame C			Frame D			Frame E		
.5-10 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP
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1												

Spare Parts - 230V PLUS, PLUS II, FORCE & IMPACT Drives

Level	Catalog Number	Description
Level 1		Gate Drive PCBs T.G. Symbol -> BASE DRV / POWER SUPPLY
	1336-BDB-SP61A, C	Obsolete--replaced by 1336-BDB-SP61D
	1336-BDB-SP61D	PCB, Gate Driver, 1336T, 230V, 1 HP, Series C & up
	1336-BDB-SP62A, C	Obsolete--replaced by 1336-BDB-SP62D
	1336-BDB-SP62D	PCB, Gate Driver, 1336T, 230V, 3HP, Series C & up
	1336-BDB-SP11A, C	Obsolete--replaced by 1336-BDB-SP11D
	1336-BDB-SP11D	PCB, Gate Driver, 1336STE, 230V, 7.5 HP, Series C & up 1336F, 230V, 7.5 HP, Ser A & up
	1336-BDB-SP12A, C	Obsolete--replaced by 1336-BDB-SP12D
	1336-BDB-SP12D	PCB, Gate Driver, 1336STE, 230V, 10 HP, Series C & up 1336F, 230V, 10 HP, Ser A & up
	1336-BDB-SP13A, C	Obsolete--replaced by 1336-BDB-SP13D
	1336-BDB-SP13D	PCB, Gate Drive, 1336STE, 230V, 15 HP, Series C & up 1336F, 230V, 15 HP, Ser A and Up
	1336-BDB-SP14A, C	Obsolete--replaced by 1336-BDB-SP14D
	1336-BDB-SP14D	PCB, Gate Driver, 1336STEF, 230V, 20 HP
	1336-BDB-SP15A, C	Obsolete--replaced by 1336-BDB-SP15D
	1336-BDB-SP15D	PCB, Gate Driver, 1336STEF, 230V, 25 HP
	1336-BDB-SP16A, C	Obsolete--replaced by 1336-BDB-SP16D
	1336-BDB-SP16D	PCB, Gate Driver, 1336STEF, 230V, 30 HP
	1336-BDB-SP25A, C	Obsolete--replaced by 1336-BDB-SP25D
	1336-BDB-SP25D	PCB, Gate Driver, 1336STEF, 230V, 40 HP
	1336-BDB-SP26A, C	Obsolete--replaced by 1336-BDB-SP26D
	1336-BDB-SP26D	PCB, Gate Driver, 1336STEF, 230V, 50 HP
	1336-BDB-SP27A, C	Obsolete--replaced by 1336-BDB-SP27D
	1336-BDB-SP27D	PCB, Gate Driver, 1336STEF, 230V, 60 HP
	1336-BDB-SP35A, C	Obsolete--replaced by 1336-BDB-SP35D
	1336-BDB-SP35D	PCB, Gate Driver, 1336STEF, 230V, 75 HP
	1336-BDB-SP36A, C	Obsolete--replaced by 1336-BDB-SP36D
	1336-BDB-SP36D	PCB, Gate Driver, 1336STEF, 230V, 100 HP
	1336-BDB-SP67A, C	Obsolete--replaced by 1336-BDB-SP67D
1336-BDB-SP67D	PCB, Gate Driver, 1336STEF, 230V, 125 HP	
Level 2		Bus Capacitors T.G. Symbol -> C1 - Cx or C1 - Cxx
	1336-CAP-SP6A	CAP, Assem., 1336STF, 230V, 7.5 - 10 HP (1 Assem. = 2 bus caps)
	1336-CAP-SP7A	CAP, assem., 1336STEF, 230V, 15 HP (1 assem. = 4 bus caps)
	1336-CAP-SP9A	CAP, assem., 1336STEF, 230V, 20 - 30 HP (1 assem. = 6 bus caps)
	1336-CAP-SP11A	CAP, assem., 1336STEF, 230V, 40 - 60 HP (1 assem. = 1 bus cap)
	1336-CAP-SP12A	CAP, assem., 1336STEF, 230V, 75 - 125 HP (1 assem. = 1 bus cap)
		Bus Fuses (also see Bus Fuse Upgrade Kits above) T.G. Symbol -> F1
	1336-F1-SP18A	Bus Fuse, 200A, 1336STEF, 230V, 20-30HP
	1336-F1-SP1A	Obsolete, use 1336-CONV-SP15A
	1336-F1-SP2A	Obsolete, use 1336-CONV-SP16A
1336-F1-SP3A	Obsolete, use 1336-CONV-SP17A	
1336-F1-SP6A	Bus Fuse, 600A, 1336STEF, Frame E	

T.G. SYMBOL -> Troubleshooting Guide Symbol
(SA) = Stand Alone / (CB) = Common Bus
No Designator = Applies to all drives
X = not applicable

Quantity of Kits Required per Drive												
A	Frame B			Frame C			Frame D			Frame E		
5-10 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP
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							6	6	8			
										8	10	10
					1	1	1					
										1	1	1

Spare Parts - 230V PLUS, PLUS II, FORCE & IMPACT Drives

Level	Catalog Number	Description
Level 3		Miscellaneous 1/4 turn Standoffs, Screw Kits, and Ribbon Cables
	1336-STD0FF-SP1A	Kit, 1/4-Turn Standoff, (10 Pcs.), 1336STEF, used w/Gate Driver Bds
		Screw Kits
	1336-SCREW-SP3A	Kit, Screw, (25 Pcs) M4 x 0.7 x 89 mm, 1336STEF
	1336-SCREW-SP4A	Kit, Screw, (25 Pcs) M5 x 0.8 x 10 mm, 1336STEF
	1336-SCREW-SP5A	Kit, Screw, (25 Pcs) M5 x 0.8 x 16 mm, 1336STEF
	1336-SCREW-SP6A	Kit, Screw, (25 Pcs) M6 x 1.0 x 12 mm, 1336STEF
		Cables
	1336-RCBL-SP1B	Kit, Ribbon Cable w/ Ferrite Clamp, 1336STE, Frame A-E
		Thermistors T.G. Symbol -> ST or NTC1
	1336-TR-SP1A	Kit, Thermistor, 1336STEF, Frame B
	1336-TR-SP2A	Kit, Thermistor, 1336STEF, Frame C
	1336-TR-SP3A	Kit, Thermistor, 1336STEF, Frame D
	1336-TR-SP4A	Kit, Thermistor, 1336STEF, Frame E
	Transformers (Stand Alone Only) T.G. Symbol -> T1	
1336-T-SP1A	XFER, 1336STEF, 230V, 40 - 60 HP	
1336-T-SP3A	XFER, 1336STEF, 230V, 75 - 125 HP	

T.G. SYMBOL -> Troubleshooting Guide Symbol
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X = not applicable

Quantity of Kits Required per Drive												
A	Frame B			Frame C			Frame D			Frame E		
.5-10 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP
				2	2	2	2	2	2			
1	1	1	1	1	1	1	1	1	1	1	1	1
	1	1	1									
				1	1	1						
							1	1	1			
										1	1	1
							1	1	1			
										1	1	1

Conformal Coated Spare Parts - PLUS, PLUS II, FORCE & IMPACT Drives

		Quantity of Kits Required Per Drive																																						
		A	Frame B						Frame C						Frame D						Frame E			Frame F			Frame G			H										
		5-20 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	48A	25 HP	30 HP	X40 HP	40 HP	50 HP	X60 HP	78A	60 HP	75 HP	100 HP	125 HP	X150 HP	180A	150 HP	200 HP	250 HP	X300 HP	250 HP	300 HP	350 HP	400 HP	450 HP	X250 HP	300 HP	350 HP	400 HP	450 HP	500 HP	600/650	700 HP	800 HP
Level	Catalog Number	Description																																						
		T.G. SYMBOL -> Troubleshooting Guide Symbol (SA) = Stand Alone (CB) = Common Bus No Designator = Applies to all drives																																						
		Precharge PCBs CONFORMAL COATED T.G. Symbol -> PRECHARGE																																						
		460V																																						
		1336-PBMX3-SP2A	PCB, Precharge (SA), 1336STEF, 460V, X40 - X60 HP Conformal coated																																					
		1336-PBMX3-SP8A	PCB, P-C, (SA), 460V, 60 - X150 HP Conformal coated																																					
			460V (650VDC) Common Bus																																					
		1336-PBMX3-SP10A	PCB, Precharge (CB), 1336STEF, 650VDC, 60 - 800 HP Conformal coated																																					
			575V																																					
		1336-PBMX3-SP10A	PCB, Precharge (SA), 1336STEF, 575V, 75 - 600 HP Conformal coated																																					
			Snubber PCBs CONFORMAL COATED T.G. Symbol -> INVERTER & CONVERTER SNUBBER BDS																																					
			230V																																					
		1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, D-Frame, (A11) Conformal coated																																					
		1336-SNMX3-SP4A	PCB, Inverter Snubber (SA), 1336STEF, D-Frame, (A20-A22) Conformal coated																																					
		1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, E-Frame, (A11-A13) Conformal coated																																					
		1336-SNMX3-SP7A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - 250 HP, (A20-A22) Conformal coated																																					
			460V																																					
		1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, D-Frame, (A11) Conformal coated																																					
		1336-SNMX3-SP6A	PCB, Inverter Snubber, 1336STEF, 460V, 60 - 100 HP, (A20-A22) Conformal coated																																					
		1336-SNMX3-SP4A	A22) Conformal coated																																					
	1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, E-Frame, (A11-A13)																																						
	1336-SNMX3-SP7A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - 250 HP, (A20-A22) Conformal coated																																						
	1336-SNMX3-SP8A	PCB, Inverter Snubber, 1336STEF, 460V, X250 - 800 HP (A23-A28) Conformal coated																																						
		575V																																						
	1336-SNMX3-SP10A	PCB, Converter Snubber (SA), 1336STEF, 575V, Frame E, (A11 - A13) Conformal coated																																						
	1336-SNMX3-SP12A	PCB, Inverter Snubber, 1336STEF, 460V, 150 - X300 HP, (A20-A22) Conformal coated																																						
	1336-SNMX3-SP9A	PCB, Converter Snubber (SA), 1336STEF, 575V, D-Frame, (A11) Conformal coated																																						
	1336-SNMX3-SP5A	PCB, Inverter Snubber, (SA) 1336STEF, 575V, D-frame, (A20-A22) Conformal coated																																						

Spare Parts - 460V PLUS, PLUS II, FORCE, IMPACT & REGEN Drives

Level	Catalog Number	Description
Level 1		Gate Drive PCBs T.G. Symbol -> BASE DRV / POWER SUPPLY, A1
	1336-BDB-SP63A, C	Obsolete--replaced by 1336-BDB-SP63D
	1336-BDB-SP63D	PCB, Gate Driver, 1336T, 460V, 1 HP, Ser C & Up
	1336-BDB-SP64A, C	Obsolete--replaced by 1336-BDB-SP64D
	1336-BDB-SP64D	PCB, Gate Driver, 1336T, 460V, 3 HP, Ser C & Up
	1336-BDB-SP1A	Obsolete--replaced by 1336-CONV-SP1A (Ser A to Ser C)
	1336-BDB-SP1C	Obsolete--replaced by 1336-BDB-SP1D
	1336-BDB-SP1D	PCB, Gate Driver, 1336SF, 460V, 7.5 HP, Series C & up
	1336-BDB-SP2A	Obsolete--replaced by 1336-CONV-SP2A (Ser A to Ser C)
	1336-BDB-SP2C	Obsolete--replaced by 1336-BDB-SP2D
	1336-BDB-SP2D	PCB, Gate Driver, 1336ST, 460V, 10 HP, Series C & up
	1336-BDB-SP3A	Obsolete--replaced by 1336-CONV-SP3A (Ser A to Ser C)
	1336-BDB-SP3C	Obsolete--replaced by 1336-BDB-SP3D
	1336-BDB-SP3D	PCB, Gate Driver, 1336STE, 460V, 15 HP, Series C & up, 1336F, 460V, 15 HP, Series A and up.
	1336-BDB-SP4A	Obsolete--replaced by 1336-CONV-SP4A (Ser A to Ser C)
	1336-BDB-SP4C	Obsolete--replaced by 1336-BDB-SP4D
	1336-BDB-SP4D	PCB, Gate Driver, 1336STE, 460V, 20 HP, Series C & up 1336F, 460V, 20 HP, Series A and up.
	1336-BDB-SP5A	Obsolete--replaced by 1336-CONV-SP5A (Ser A to Ser C)
	1336-BDB-SP5C	Obsolete--replaced by 1336-BDB-SP5D
	1336-BDB-SP5D	PCB, Gate Driver, 1336STE, 460V, 25 HP, Series C & up 1336F, 460V, 25 HP, Series A and up.
	1336-BDB-SP6A	Obsolete--replaced by 1336-CONV-SP6A (Ser A to Ser C)
	1336-BDB-SP6C	Obsolete--replaced by 1336-BDB-SP6D
	1336-BDB-SP6D	PCB, Gate Driver, 1336STE, 460V, 30 HP, Series C & up 1336F, 460V, 30 HP, Series A and up.
	1336-BDB-SP57A, C	Obsolete--replaced by 1336-BDB-SP57D
	1336-BDB-SP57D	PCB, Gate Driver, 1336STEF, 460V, X40 HP
	1336-BDB-SP17A, C	Obsolete--replaced by 1336-BDB-SP17D
	1336-BDB-SP17D	PCB, Gate Driver, 1336STEF, 460V, 40 HP
	1336-BDB-SP18A, C	Obsolete--replaced by 1336-BDB-SP18D
	1336-BDB-SP18D	PCB, Gate Driver, 1336STEF, 460V, 50 HP
	1336-BDB-SP19A, C	Obsolete--replaced by 1336-BDB-SP19D
	1336-BDB-SP19D	PCB, Gate Driver, 1336STEF, 460V, X60 HP
	1336-BDB-SP28A, C	Obsolete--replaced by 1336-BDB-SP28D
	1336-BDB-SP28D	PCB, Gate Driver, 1336STEF, 460V, 60 HP
	1336-BDB-SP29A, C	Obsolete--replaced by 1336-BDB-SP29D
	1336-BDB-SP29D	PCB, Gate Driver, 1336STEF, 460V, 75 HP
	1336-BDB-SP30A, C	Obsolete--replaced by 1336-BDB-SP30D
	1336-BDB-SP30D	PCB, Gate Driver, 1336STEF, 460V, 100 HP
	1336-BDB-SP31A, C	Obsolete--replaced by 1336-BDB-SP31D
	1336-BDB-SP31D	PCB, Gate Driver, 1336STEFR, 460V, 125 HP
	1336-BDB-SP56A, C	Obsolete--replaced by 1336-BDB-SP56D
	1336-BDB-SP56D	PCB, Gate Driver, 1336STEFR, 460V, X150 HP
	1336-BDB-SP37A, C	Obsolete--replaced by 1336-BDB-SP37D
1336-BDB-SP37D	PCB, Gate Driver, 1336STEF, 460V, 150 HP	
1336-BDB-SP38A, C	Obsolete--replaced by 1336-BDB-SP38D	
1336-BDB-SP38D	PCB, Gate Driver, 1336STEF, 460V, 200 HP	
1336-BDB-SP39A, C	Obsolete--replaced by 1336-BDB-SP39D	
1336-BDB-SP39D	PCB, Gate Driver, 1336STEF, 460V, 250 HP	
1336-BDB-SP72A, C	Obsolete--replaced by 1336-BDB-SP72D	
1336-BDB-SP72D	PCB, Gate Driver, 1336STEF, 460V, 250 HP, F-frame	
1336-BDB-SP73A, C	Obsolete--replaced by 1336-BDB-SP73D	
1336-BDB-SP73D	PCB, Gate Driver, 1336STEF, 460V, 300 HP, F-frame	
1336-BDB-SP74A, C	Obsolete--replaced by 1336-BDB-SP74D	
1336-BDB-SP74D	PCB, Gate Driver, 1336STEF, 460V, 350 HP, F-frame	
1336-BDB-SP75A, C	Obsolete--replaced by 1336-BDB-SP74D	

T.G. SYMBOL -> Troubleshooting Guide Symbol
(SA) = Stand Alone / (CB) = Common Bus
No Designator = Applies to all drives
X = Not Applicable

		Quantity of Kits Required Per Drive																																					
A		Frame B				Frame C				Frame D				Frame E			Frame F				Frame G			H															
5-20 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	48A	X40 HP	40 HP	50 HP	X60 HP	78A	60 HP	75 HP	100 HP	125 HP	X150 HP	180A	150 HP	200 HP	250 HP	250 HP	300 HP	350 HP	400 HP	450 HP	X250 HP	300 HP	350 HP	400 HP	450 HP	500 HP	600/650	700 HP	800 HP				
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Spare Parts - 575V PLUS, PLUS II, FORCE, IMPACT & REGEN Drives

Revised: 5/25/2007

Level	Catalog Number	Description
		T.G. SYMBOL --> Troubleshooting Guide Symbol (SA) = Stand Alone --- (CB) = Common Bus No Designator --> Applies to all 1336X drives X = Not Applicable
no 'Level' rating for these items		Series C Conversion Kit (includes Gate Drive PCB, Inductor and Precharge SCR)
	1336-CONV-SP7A	Series A / B to Series C Upgrade Kit, 1336ST, 575V, 7.5 HP
	1336-CONV-SP8A	Series A / B to Series C Upgrade Kit, 1336ST, 575V, 10 HP
	1336-CONV-SP9A	Series A / B to Series C Upgrade Kit, 1336STE, 575V, 15 HP
	1336-CONV-SP10A	Series A / B to Series C Upgrade Kit, 1336STE, 575V, 20 HP
		Bus Fuse Upgrade Kits - D Frame
	1336-CONV-SP14A	Bus Fuse Upgrade Kits , 1336STE, 200 A, 575V, 75HP
	1336-CONV-SP15A	Bus Fuse Upgrade Kits, 1336STE, 250A
	1336-CONV-SP16A	Bus Fuse Upgrade Kits , 1336STE, 300A, 575V, 125HP
		Bus Fuse Upgrade Kits - F Frame
1336-CONV-SP18A	F-Frame Bus Fuse Upgrade Kits , 1336FTE, 450A, 575V, 350-400 HP NOTE: kit includes CF4, CF5, and D1 -- All Necessary Bus Bars Are Included	
	1336-CONVCF-SP2A	Series E Front End Conversion Kit for C-frame, 1336STEF, 575V
	1336F-UPGRA11	Main Control Bd, HAS2, and decal, A Frames, Latest FRN
	1336F-UPGRB11	Main Control Bd, HAS2, and decal, Frames B-G, Latest FRN
		Main Control PCBs
	1336S-MCB-SP1B	PCB, Main Control 1336S, Frames B-H
	1336S-MCB-SP2B	PCB, Main Control 1336S, Frames A1-A4
	1336F-MCB-SP1M	PCB, Main Control 1336F, Frames B-G Latest FRN, Supersedes 1336F-MCB-SP1A-L
	1336F-MCB-SP2M	PCB, Main Control 1336F, A Frames, Latest FRN, Supersedes 1336F-MCB-SP2A-L
		1336F FLASH FILES
	1336F-FRN	1336 PLUS II, Latest FIRMWARE

		Quantity of Kits Required Per Drive																										
A	Frame B	Frame C				Frame D		Frame E			F		Frame G				H											
0.5-20 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP	150 HP	200 HP	250 HP	X300 HP	350 HP	400 HP	300 HP	350 HP	400 HP	450 HP	500 HP	600 HP	650 HP	700 HP	800 HP	
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	1																											
		X	X	X	X	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1

Spare Parts - 575V PLUS, PLUS II, FORCE, IMPACT & REGEN Drives

Revised: 5/25/2007

		Quantity of Kits Required Per Drive																													
		A	Frame B				Frame C				Frame D		Frame E		F	Frame G				H											
Level	Catalog Number	Description	0.5-20 HP	7.5 HP	10 HP	15 HP	20 HP	25 HP	30 HP	40 HP	50 HP	60 HP	75 HP	100 HP	125 HP	150 HP	200 HP	250 HP	X300 HP	350 HP	400 HP	300 HP	350 HP	400 HP	450 HP	500 HP	600 HP	650 HP	700 HP	800 HP	
Level 2		Input SCRs T.G. Symbol -> SCR1, SCR1 - SCR3												3	3	3															
	1336-SCR-SP2A	SCR, Assem (SA), 1336STEF, 575V, 75 - 125 HP												1	1																
	1336-SCR-SP4A	SCR, Assem (CB), 1336STEF, 575V, 75 - 100 HP														1															
	1336-SCR-SP6A	SCR, Assem (CB), 1336STEF, 575V, 125 HP																													
	1336-SCR-SP8A	SCR, Input (SA), 1336STEF, 575V, 150 - 300 HP																3	3	3	3										
	1336-SCR-SP10A	SCR, Input (CB), 1336STEF, 575V, 150 - 300 HP																1	1	1	1										
	1336-SCR-SP16A	SCR, Input (SA), 1336TEF, 575V, Frame F, 1 / Kit																				3	3								
	1336-SCR-SP17A	SCR, Input (CB), 1336TEF 460V, F-Frame																				1	1								
	1336-SCR-SP12A	SCR, Input (SA), 1336STEF, 575V, 300 - 800 HP (2 / Kit)																						3	3	3	3	3	3	3	3
	1336-SCR-SP14A	SCR, Input (CB), 1336STEF 575V, 300 - 800 HP																					1	1	1	1	1	1	1	1	1
			Transistors / IGBTs T.G. Symbol -> Q1 - Q3 or Q1 - Q6																												
	1336-QOUT-SP2A	TSTR, Assem, Output, 1336STE, 575V, 7.5 - 15 HP, Series A		3	3	3																									
	1336-QOUT-SP7A	TSTR, Assem, Output, 1336STE, 575V, 20 HP					3																								
	1336-QOUT-SP9A	TSTR, Assem, Output, 1336STEF, 575V, 25 HP						3																							
1336-QOUT-SP10A	TSTR, Assem, Output, 1336STEF, 575V, 30 - 40 HP							3	3																						
1336-QOUT-SP11A	TSTR, Assem, Output, 1336STEF, 575V, 50 - 60 HP									3	3																				
1336-QOUT-SP15A	TSTR, Assem, Output, 1336STEF, 575V, 75 HP											3																			
1336-QOUT-SP16A	TSTR, Assem, Output, 1336STEF, 575V, 100 HP												3																		
1336-QOUT-SP17A	TSTR, Assem, Output, 1336STEF, 575V, 125 HP													3																	
1336-QOUT-SP19A	TSTR, Assem, Output, 1336STEF, 575V, 150 - 300 HP														3	3	3	3													
1336-QOUT-SP26A	TSTR, Assem, Output, 1336TEF, 575V, 350 - 450 HP, 2 transistors / kit																			3	3										
1336-QOUT-SP22A	TSTR, Assem, Output, 1336STEF, 575V, 300 - 350 HP, 4 transistors / kit																					3	3								
1336-QOUT-SP23A	TSTR, Assem, Output, 1336STEF, 575V, 400 - 800 HP, 4 transistors / kit																							3	3	3	3	3	3	3	
1336-QOUT-SP24A	TSTR, Assem, Output, 1336STE, 575V, 15 HP			3																											
		Precharge Modules T.G. Symbol -> PCMODULE																													
1336-QPRE-SP2A	for 1336STE, 575V, 7.5-15 HP, Series A & B--order 1336-CONV-SPxA																														
1336-QPRE-SP2C	for 1336STE, 575V, 7.5-20 HP, Series C & up		1	1	1	1																									
1336-QPRE-SP4A	for 1336STE, 575V, 20 HP, Series A & B--order 1336-CONV-SPxA																														
1336-QPRE-SP6A	SCR, precharge, (CB) 1336STEF, 575V, 25-60 HP						1	1	1	1	1																				
		Current Transducers																													
1336-CT-SP1A	Current Transducer, 1336STEF, Frame D												2	2	2																
1336-CT-SP2A	Current Transducer, 1336STEF, Frame E															2	2	2	2												
1336-CT-SP4A	Current Transducer, 1336TEF, Frame F																				2	2									
1336-CT-SP3A	Current Transducer, 1336STEF, Frames G, H																					2	2	2	2	2	2	2	2	2	
		Fans T.G. Symbol -> FAN																													
1336-FAN-SP1A	Fan, 1336STEF, Frame B and C		1	1	1	1	1	1	1	1	1																				
1336-FAN-SP8A	Fan, 1336STEF, Frame B and C, NEMA 4X		1	1	1	1	1	1	1	1	1																				
1336-FAN-SP2A	Fan, 1336STEF, Frame D (includes CHB1 Fan Capacitor)												1	1	1																
1336-FAN-SP3A	Fan, 1336STEF, Frame E (includes CHB1 Fan Capacitor)																1	1	1	1											
1336-FAN-SP6A	Obsolete, replaced by 1336-FAN-SP6B																														
1336-FAN-SP6B	Fan, 1336STEF, Frame F (includes CHB1 Fan Capacitor)																				1	1									
1336-FAN-SP4A	Obsolete, replaced by 1336-FAN-SP4B																														
1336-FAN-SP4B	Fan, Heatsink Bottom, 1336STEF, Frames G, H (FAN 1)																					1	1	1	1	1	1	1	1		
1336-FAN-SP5A	Fan, Heatsink Side, 1336STEF, Frames G, H (FAN 2)																					1	1	1	1	1	1	1	1		
1336-FAN-SP7A	Fan, 1336STEF, Frame A4 only, includes grill & mounting screws	1																													
1336-FAN-SP9A	Fan, Converter, 1336E, Frame H																											3	3		

